

PROCIRC 1208

Tin-Lead Stripper

INTRODUCTION

Procirc 1208 Tin-Lead Stripper is a two stage stripper designed for dip applications.

The first stage strips to the copper-tin intermetallic which is then removed in the second stage.

BENEFITS

- ★ Fast stripping action.
- ★ No attack on glass fibres.
- ★ High metal capacity.
- ★ Low temperature

SOLUTION MAKE -UP

Procirc 1208 A is supplied ready for use.

Procirc 1208 B is supplied ready for use.

OPERATING DATA

	1208 A	1208 B
Temperature	18 – 25°C	18 - 25°C
Time	60 – 120 seconds	30 – 90 seconds
Capacity	120 – 150g/L metal	90 – 100g/L metal
Agitation	Work or solution movement recommended.	
Extraction	Recommended.	

EQUIPMENT

Tanks	Polypropylene, unplasticised PVC or polyethylene
Heaters	PTFE coated or titanium immersion heaters with thermostatic control



PROCESS DATA SHEET



INSTALLATION

It is essential that the tanks to be used for Procirc 1208 Tin-Lead Stripper are thoroughly cleaned and leached before any product is introduced.

If in any doubt as to the cleaning procedure please contact PMD Limited Technical Department.

1. Fill the first clean empty tank with Procirc 1208 A.
2. Fill the second clean empty tank with Procirc 1208 B.

PROCESS SEQUENCE

1. Procirc 1208 A.
2. Rinse.
3. Procirc 1208 B.
4. Rinse.
5. Dry.

MAINTENANCE AND CONTROL

Replace drag out losses with fresh Procirc 1208 A or Procirc 1208 B Tin-Lead Stripper.

Change the solutions when stripping speed becomes unacceptable.

DISPOSAL

Dispose of in accordance with local authority requirements.

PRODUCT FAMILIES

The following products are referred to in this data sheet.

PRODUCT NAME	PRODUCT NUMBER
Procirc 1208 A	937041
Procirc 1208 B	937042

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