

ZINCOPASS 6 BLUE

INTRODUCTION

Zincopass 6 Blue is a single stage dip process designed to produce a clear blue chromate finish on zinc plate. The process is economical and simple to operate giving high quality results.

BENEFITS

- Inhibits tarnishing
- Provides good corrosion protection
- Easy to control

SOLUTION MAKE -UP

Zincopass 6 Blue 1.0 -2.0% v/v with water

OPERATING DATA

Concentration	1.0 - 2.0%
Temperature	Ambient
Time	10 – 45 sec
Agitation	Work movement
Extraction	Recommended

EQUIPMENT

Tanks	Polypropylene or polyethylene
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INSTALLATION

It is essential that the tanks to be used for Zincopass 6 Blue are thoroughly cleaned and leached before any product is introduced. If in any doubt as to the cleaning procedure please contact PMD Technical Department.

1. Half fill tank with clean water.
2. Add required quantity of Zincopass 6 Blue.
3. Top up to working level and mix well.
4. The solution is now ready for use.

MAINTENANCE AND CONTROL

To maintain the recommended operating range small frequent additions of Zincopass 6 Blue should be made. When additions of Passivate fail to be effective the solution should be discarded and a new passivate made up.

Any components that fall into the passivate solution should be removed immediately. If components are left in solution the bath life will be greatly reduced.

DISPOSAL

Dispose of in accordance with local authority requirements.

PRODUCT FAMILIES

The following products are referred to in this data sheet.

PRODUCT NAME	PRODUCT NUMBER
ZINCOPASS 6 BLUE	237014

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