



PROCIRC 1302LF

Acid Cleaner

INTRODUCTION

PROCIRC 1302LF Acid Cleaner is a concentrated acid cleaner designed for spray use which, when diluted with water, exhibits a powerful cleaning action removing passivates, oxides, finger prints and general soils from copper and other metals.

BENEFITS

- Passivation removal before oxide processing.
- Free rinsing.
- Concentration – economical.

SOLUTION MAKE -UP

Procirc 1302LF Acid Cleaner 20% v/v with water.

OPERATING DATA

Temperature	30 - 50°C
Time	0.5 – 2 mins
Agitation	Not essential
Extraction	Recommended

EQUIPMENT

Tanks	Polypropylene, Polyethylene, Unplasticised PVC.
Heaters	Teflon coated or PTFE.

If in any doubt as to the compatibility of equipment contact PMD Chemicals Limited Technical Department.

INSTALLATION

It is essential that the tanks to be used for Procirc 1302LF Acid Cleaner are cleaned and leached thoroughly before any product is added.

The final leach should be performed using a 10% v/v solution of Hydrochloric Acid (36%) and should be held in the tank for a minimum of 12 hours at approximately 40°C.

If in any doubt as to the cleaning procedure contact PMD Chemicals Limited Technical Department.



1. Fill the clean empty tank with the appropriate amount of water.
2. Add the Procirc 1302LF Acid Cleaner and mix thoroughly.
3. Heat to operating temperature.

PROCESS SEQUENCE

1. Clean in Procirc 1302LF Acid Cleaner.
2. Rinse.
3. Rinse.
4. Continue dependent upon application.

MAINTENANCE AND CONTROL

The solution should be regularly analysed and replenished as necessary.

Evaporation losses should be replaced using water.

Concentration losses should be replaced with Procirc 1302LF Acid Cleaner.

ANALYSIS METHOD

Procirc 1302LF Acid Cleaner concentration

Reagents

0.1N Sodium Hydroxide solution. (Standard Volumetric Solution)

Methyl Red Indicator

Method

1. Pipette 5 ml of working solution into a 250 ml conical flask.
2. Add approximately 100mls water and mix.
3. Add 6 drops of methyl red indicator.
4. Titrate to a yellow end point with 0.1N sodium hydroxide.
5. Record titre = t mls.

Calculation

$t \times 1.32 = \% \text{ concentration.}$

Replenishment

For every 1% drop in concentration, add 10 mls/l MFS 1302LF Acid Cleaner to the working solution.



DISPOSAL

Dispose of in accordance with local authority requirements.

PRODUCT FAMILIES

The following products are referred to in this data sheet.

PRODUCT NAME	PRODUCT NUMBER
Procirc 1302 FL Acid Cleaner	907035

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