



T WIPES 2

INTRODUCTION

These impregnated cloths have been carefully selected to give an effective removal of oils and dusts from metallic surfaces prior to painting. The base material combines high absorbency with a lint-free weave, whilst the solvents impregnated onto the cloth impart a solvency to a wide range of waxes, oils and greases but with a pleasing light, fresh aroma. The liquid conforms to BS 7773 (1995) 3.2.3.B2 and DEF STAN 3/4 Process B.1

BENEFITS

- Low solvent use - environmentally desirable.
- Easy to handle - effective cleaning for many surfaces.
- High flash point - no flammable restriction in normal factory use.
- High Workplace Exposure Limits - low inhalation hazard.
- Big tissue easily dispensed - efficient use and low wastage.
- Mild odour - operator comfort.
- Medium volatility - keeps damp in use but cleaned surfaces dry fast.
- Special cloth - leaves no fibres in normal use.
- Suitable for all metal and many plastic & painted surfaces.

FLASHPOINT

In the range 32°C – 55°C BS 3900 Part A8. Not classified as flammable for use.

COVERAGE

The consumption of wipes will depend on the care in use and the condition of the surfaces to be cleaned. Practical evaluations have indicated that 400 wipes can - in cleaning effectiveness - equate to between 25 & 50 litres of conventional cleaning solvents.

APPLICATION

Normally, effective cleaning is achieved by simple wiping methods. The following notes may help to optimise the process:



1. Break the seal on the rim of the tub, remove the lid to open and feed the first wipes from the centre of the roll through the centre spout. Replace the lid and leave only sufficient wipe exposed to allow easy pull-through to draw out other wipes. Replace the cap securely to avoid premature drying of the wipes.
2. Folding the wipe to form a pad and progressively re-folding to use a clean area of the material, using both sides, will ensure maximum economy.
3. Partially used cloths can be stored in an air-tight container (an old wipes tub would be suitable) and these can be used for initial cleaning of heavily contaminated surfaces.

DRYING

Most surfaces will be dry for painting within a few minutes. Should forced drying of the cleaning surface be necessary, temperatures up to 125°C may be used.

EQUIPMENT

Impervious gloves should be worn, as much to protect the skin from the oils and other residues removed from the surface as from the impregnant on the wipes. Inhalation protection is not normally required in areas of good factory ventilation.

ENVIRONMENTAL CONSIDERATIONS

T Wipes 2 contain a very small amount of VOC (A tub of 400 wipes contains approximately 2.7 kilos of VOC). As such, exemption under the Secretary of State's EPA Guidance Notes (PG6 series) would normally be expected on grounds of triviality e.g. emissions of under 1 kilos in 8 hours. Used wipes should be disposed of as other oil-contaminated products.

SAFETY

Before use, refer to the Product Safety Data Sheet.

DISPOSAL

Dispose of in accordance with local authority requirements.



PRODUCT FAMILIES

The following products are referred to in this data sheet.

PRODUCT NAME	PRODUCT NUMBER
T WIPES 2	MP0302

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